

T73S02

Low Temperature Fracture

Tutorial Session 1

LEFM Crack Tip Fields

# Notch Stress Concentration

- Qu.: What is the stress at the tip of a notch with root radius  $\rho$ ?
- The stress concentration factor (SCF) of a notch increases as the radius,  $\rho$ , decreases.
- Qu.: So what does the notch tip stress become as the notch becomes sharp?
- The notch tip stress diverges.
- The Inglis solution for an elliptical hole in an infinite plate subject to uniaxial tension gives the SCF at the notch tip to be...

# Notch Stress Concentration Factor

$$1 + 2\sqrt{\frac{a}{\rho}}$$

# Notch Stress Concentration Factor

- $a$  is the semi-major axis
- $\rho$  is the radius of curvature at the pointy end of the ellipse
- $b$  is the semi-minor axis
- $\rho = b^2/a$
- The ellipse tends to an embedded crack of length  $2a$  in the limit that  $b$  shrinks to zero. So the elastic stress at the tip of a crack is infinite.

$$1 + 2\sqrt{\frac{a}{\rho}}$$

# Crack Tip Stress

- Qu.: If the remotely applied load is very, very small, what is the crack tip stress?
- Infinite.
- Qu.: So why doesn't anything with a crack in it break immediately?
- Because the assumptions of a perfect continuum which is isotropic, homogeneous, with only small-strains, and only elastic behaviour break down – and so the stress isn't really infinite.
- Qu.: Which of the assumptions breaks down: (a)continuum, (b)isotropic, (c)homogeneous, (d)small-strain, (e)elastic?
- All of them.
- Qu.: So should we just give up now, then?
- Don't be so defeatist! We'll return to this later.
- At least this makes it clear why we're concerned about cracks. They have a tendency to grow or to fast fracture, because of their attendant high crack tip stress fields.

# Crack Tip Stress

- Qu.: How do we describe the stresses near to the crack tip?
- In terms of the stress intensity factor (SIF),  $K$ , the stress ahead of a crack loaded in Mode I is,

$$\sigma_y(r) = \frac{K_I}{\sqrt{2\pi r}}$$

# The Archetypal SIF

- Qu.: What is the magnitude of the SIF in a simple case?
- For an embedded crack of length  $2a$  in an infinite plate subject to uniform uniaxial tension the SIF is given by,

$$K_I = \sigma_{\infty} \sqrt{\pi a}$$

# Why is crack tip stress proportional to $1/\sqrt{r}$ ?

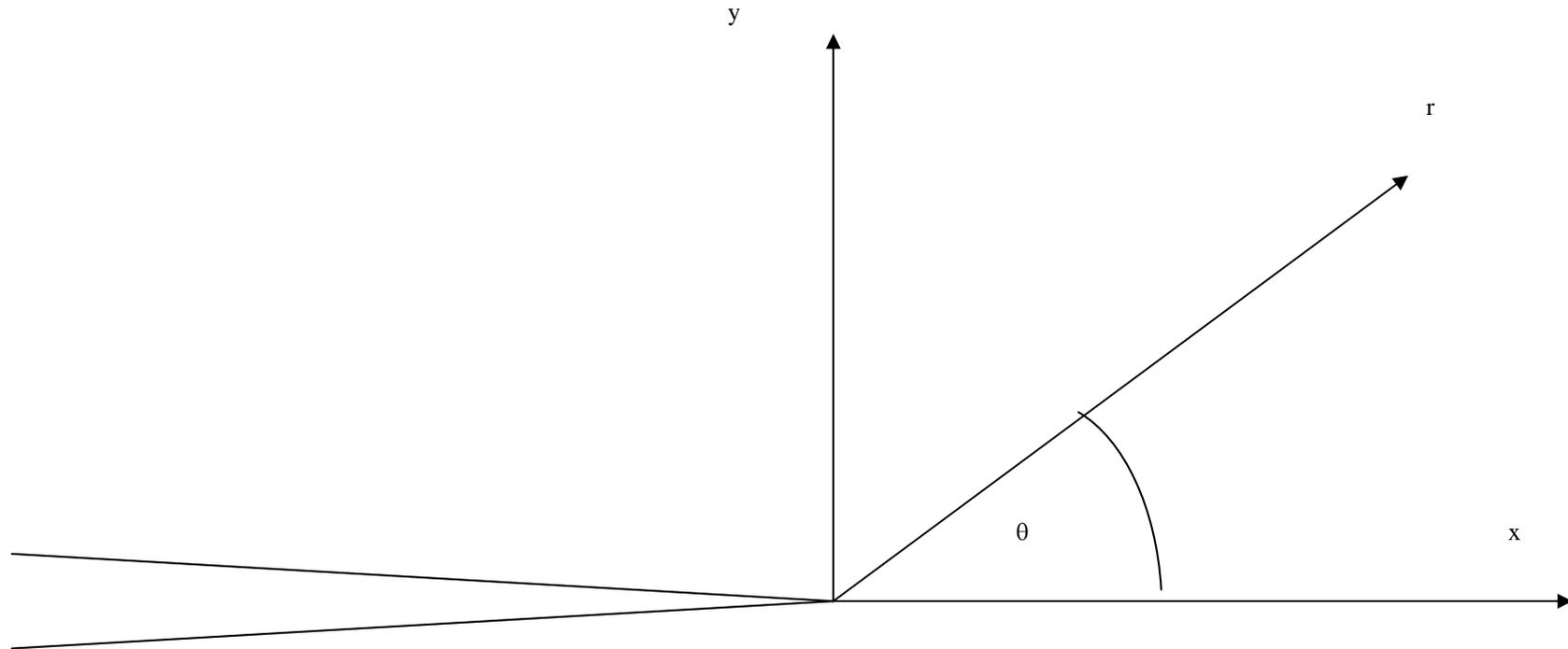
- It follows from the contour independence of the J-integral – but we haven't covered that yet (Session 15).
- It also follows from dimensional analysis if we can assume that the SIF is proportional to  $\sqrt{a}$ ,
- ...but that begs the question, “where does  $K = \sigma\sqrt{\pi a}$  come from?”
- So we'll just have to derive these expressions from elastic analysis.

# What do those factors of $\pi$ mean?

- The  $\pi$  in the expression  $K = \sigma_{\infty} \sqrt{\pi a}$  is just a convention.
- Since the stress is  $\sigma(r) = K / \sqrt{2\pi r}$ , the  $\pi$  cancels to give  $\sigma(r) = \sigma_{\infty} \sqrt{a / 2r}$ .
- So we might just as well have defined the SIF as  $K = \sigma_{\infty} \sqrt{a}$ , and used  $\sigma(r) = K / \sqrt{2r}$ .
- ..and watch out because some papers do just that.

# The Three Modes of K

- Conventional axes in fracture...



# The Three Modes of K

- With reference to the above standard coordinate system, the three modes are defined by,
- Mode I: The remotely applied stress is  $\sigma_{yy}$  (opening mode)
- Mode II: The remotely applied stress is  $\sigma_{yx}$  (in-plane shear mode)
- Mode III: The remotely applied stress is  $\sigma_{yz}$  (out-of-plane shear mode)

# The Three Modes of K

- What about the other three possible applied stresses?
- $\sigma_{xx}$  ,  $\sigma_{zz}$  and  $\sigma_{xz}$  all produce  $K = 0$ .
- A shaft under torsion has a part-penetrating, fully circumferential crack: what is the Mode?
- Mode III
- A shaft under torsion has a part-penetrating, long semi-elliptic axial crack: what is the Mode at the deepest point?
- Mode III
- A shaft under torsion has a fully-penetrating, axial crack: what is the Mode at the deepest point?
- Mode II
- A shaft has a part-penetrating, fully circumferential crack: how could it be loaded to produce Mode II?
- Apply a temperature difference to the shaft on either side of the crack.

## But why are we interested in K anyway?

- Because in place of a failure criterion based on a critical failure stress, we base the criterion for brittle fracture on reaching a critical value of K, called “fracture toughness” or  $K_{Ic}$ .

## How does $K$ get around the problem of the crack tip stresses being infinite?

- Most obviously,  $K$  is finite.
- The logic is that it no longer matters that the LEFM crack tip fields become fictional as the tip is approached, so long as there is a region within which the LEFM fields are a reasonable approximation, i.e., at a finite distance.
- If the processes which lead to fracture occur within this LEFM zone, then  $K$  must control fracture since  $K$  controls the LEFM fields.

Derivation of  $K = \sigma_{\infty} \sqrt{\pi a}$  and  $\sigma(r) = K/\sqrt{2\pi r}$

- The challenge is to avoid being terminally boring.
- Derivation carried out for Mode III, because it's algebraically far simpler and illustrates all the essential features.
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